

STAPA METALLUX 2154 Aluminium Paste

Version 1.0 Revision Date: 03/27/2018 SDS Number: 102000020055 Date of last issue: -
 Date of first issue: 03/27/2018

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Aluminum	7429-90-5	>= 50 -< 70
Solvent naphtha (petroleum), light arom.	64742-95-6	>= 10 -< 20
Fatty acids, C14-18 and C16-18-unsatd.	67701-06-8	>= 1 -< 5

SECTION 4. FIRST AID MEASURES

- General advice : Take the victim into fresh air.
 Do not leave the victim unattended.
 No hazards which require special first aid measures.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
 If symptoms persist, call a physician.
- If unconscious, place in recovery position and seek medical advice.
 If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
- Remove contact lenses.
 If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
 Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : None known.

SECTION 5. FIRE-FIGHTING MEASURES

STAPA METALLUX 2154 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020055	Date of first issue: 03/27/2018

- Suitable extinguishing media : Dry sand
Special powder against metal fire
- Unsuitable extinguishing media : Water
Foam
ABC powder
Carbon dioxide (CO₂)
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Evacuate personnel to safe areas.
Use personal protective equipment.
Remove all sources of ignition.
Avoid dust formation.
- Environmental precautions :

Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Sweep up and shovel.
Do not flush with water.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

STAPA METALLUX 2154 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020055	Date of first issue: 03/27/2018

- Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition.
Earthing of containers and apparatuses is essential.
- Normal measures for preventive fire protection.
- Advice on safe handling : Keep away from heat and sources of ignition.
Avoid dust formation.
Ensure adequate ventilation.
- For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
- Hygiene measures : General industrial hygiene practice.
- Conditions for safe storage : Store in original container.
Keep containers tightly closed in a cool, well-ventilated place.
Keep container closed when not in use.
Keep away from sources of ignition - No smoking.
- Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Do not store together with oxidizing and self-igniting products.
Never allow product to get in contact with water during storage.
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
- Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aluminum	7429-90-5	LMPE-PPT	10 mg/m ³	MX OEL
		LMPE-PPT (Dust)	10 mg/m ³	MX OEL

STAPA METALLUX 2154 Aluminium Paste

Version 1.0 Revision Date: 03/27/2018 SDS Number: 102000020055 Date of last issue: -
 Date of first issue: 03/27/2018

		TWA (Respirable fraction)	1 mg/m3	ACGIH
		TWA (Respirable fraction)	1 mg/m3 (Aluminum)	ACGIH
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	200 mg/m3 (total hydrocarbon vapor)	ACGIH

Personal protective equipment

Respiratory protection : Use suitable breathing protection if workplace concentration requires.

Hand protection
Material : Solvent-resistant gloves

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses

Skin and body protection : Long sleeved clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Pasty solid
Color : silver
Odor : characteristic
Odor Threshold : No data available

STAPA METALLUX 2154 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020055	Date of first issue: 03/27/2018

pH	:	No data available
Melting point/freezing point	:	No data available
Boiling point/boiling range	:	162 °C
Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Combustible Solids
Auto-flammability	:	not auto-flammable
Burning number	:	1
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative density	:	No data available
Density	:	1.3 - 2.0 g/cm ³
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity	:	No data available
Explosive properties	:	Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	<p>Reacts with alkalis, acids, halogenes and oxidizing agents. Contact with acids and alkalis may release hydrogen. Mixture reacts slowly with water resulting in evolution of hydrogen. Vapor/air-mixtures are explosive at intense warming. Stable under recommended storage conditions.</p>
Conditions to avoid	:	<p>Do not allow to dry.</p> <p>No data available</p>
Incompatible materials	:	<p>Acids</p> <p>Bases</p>

STAPA METALLUX 2154 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020055	Date of first issue: 03/27/2018

Oxidizing agents
Highly halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Not classified based on available information.

Ingredients:**Solvent naphtha (petroleum), light arom.:**

Acute oral toxicity : LD50 (Rat): 3,492 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 3,160 mg/kg

Fatty acids, C14-18 and C16-18-unsatd.:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 46 mg/l
Exposure time: 1 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 3,160 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization**Skin sensitization**

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

STAPA METALLUX 2154 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020055	Date of first issue: 03/27/2018

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

Ingredients:**Solvent naphtha (petroleum), light arom.:**

Assessment: May cause respiratory irritation., May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Ingredients:**Solvent naphtha (petroleum), light arom.:**

May be fatal if swallowed and enters airways.

Further information**Ingredients:****Fatty acids, C14-18 and C16-18-unsatd.:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Solvent naphtha (petroleum), light arom.:****Ecotoxicology Assessment**

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Persistence and degradability

No data available

Bioaccumulative potential

No data available

STAPA METALLUX 2154 Aluminium Paste

Version Revision Date: SDS Number: Date of last issue: -
1.0 03/27/2018 102000020055 Date of first issue: 03/27/2018

Other adverse effects

No data available

Ingredients:**Fatty acids, C14-18 and C16-18-unsatd.:**Additional ecological : No data available
information

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**Waste from residues : The product should not be allowed to enter drains, water
courses or the soil.
In accordance with local and national regulations.

Contaminated packaging : In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION**International Regulations**Remarks : Not classified as dangerous in the meaning of transport
regulations.**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

Domestic regulation**Special precautions for user**Remarks : Not classified as dangerous in the meaning of transport
regulations.

SECTION 15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture**Federal Law for the control of chemical precursors, : Not applicable
essential chemical products and machinery for
producing capsules, tablets and pills.**The ingredients of this product are reported in the following inventories:**

DSL : All components of this product are on the Canadian DSL

STAPA METALLUX 2154 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020055	Date of first issue: 03/27/2018

TSCA : On TSCA Inventory

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 MX OEL : Mexico. Occupational Exposure Limits
 ACGIH / TWA : 8-hour, time-weighted average
 MX OEL / LMPE-PPT : Time weighted average

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Revision Date : 03/27/2018

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not

STAPA METALLUX 2154 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020055	Date of first issue: 03/27/2018

to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

MX / Z8