SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : METALSTAR PANTONE 07-2871 GOLD US
Product code : 045679MK0

Manufacturer or supplier's details
Company name of supplier : ECKART GmbH
Address : Guentersthal 4
           Hartenstein  91235
Telephone : +499152770
Telefax : +499152777008
Emergency telephone : CHEMTREC: 800-424-9300
                      CHEMTREC: 1-703-527-3387 (International)
                      GBK Gefahrgut Buero GmbH, Ingelheim, Germany:
                      From outside US: (001) 352-323-3500
                      (First call in English, response in your language is possible)
                      US & Canada (toll free):1-800-5355-053

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification
Acute toxicity (Oral) : Category 4
Eye irritation : Category 2A
Reproductive toxicity : Category 2
Acute aquatic toxicity : Category 1
Chronic aquatic toxicity : Category 1

GHS label elements
Hazard pictograms

Signal Word: Danger

Hazard Statements:
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H319 Causes serious eye irritation.
- H361 Suspected of damaging fertility or the unborn child.
- H410 Very toxic to aquatic life with long lasting effects.

Precautionary Statements:

**Prevention:**
- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P264 Wash skin thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

**Response:**
- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P331 Do NOT induce vomiting.
- P391 Collect spillage.

**Storage:**
- P405 Store locked up.

**Disposal:**
- P501 Dispose of contents/container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:
- Copper
- Zinc
Distillates (petroleum), straight-run middle
Distillates (petroleum), hydrotreated middle
Tung oil
Fatty acids, tall-oil, cobalt salts
Amines, hydrogenated tallow alkyl

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>&gt;= 30 - &lt; 50</td>
</tr>
<tr>
<td>Distillates (petroleum), hydrotreated middle</td>
<td>64742-46-7</td>
<td>&gt;= 5 - &lt; 10</td>
</tr>
<tr>
<td>Tung oil</td>
<td>8001-20-5</td>
<td>&gt;= 1 - &lt; 5</td>
</tr>
<tr>
<td>Fatty acids, tall-oil, cobalt salts</td>
<td>61789-52-4</td>
<td>&gt;= 0.1 - &lt; 1</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

General advice: Take the victim into fresh air.
Move out of dangerous area.
Show this material safety data sheet to the doctor in attendance.
Symptoms of poisoning may appear several hours later.

If inhaled:
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact: Wash off immediately with soap and plenty of water.

In case of eye contact:
Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed:
Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed:
- Harmful if swallowed.
- May be fatal if swallowed and enters airways.
- Causes serious eye irritation.
- Suspected of damaging fertility or the unborn child.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
- Special powder against metal fire
- Dry sand
- ABC powder

Unsuitable extinguishing media:
- Water
- High volume water jet

Specific hazards during fire fighting:
- Do not allow run-off from fire fighting to enter drains or water courses.

Specific extinguishing methods:
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
  - Standard procedure for chemical fires.
  - Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
  - Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
  - Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters:
- Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Evacuate personnel to safe areas.
- Ensure adequate ventilation.
- Use personal protective equipment.
- Ensure adequate ventilation.

Environmental precautions:
- Prevent product from entering drains.
- Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up:

- Use mechanical handling equipment.
- Pick up and transfer to properly labeled containers.
- Do not flush with water.
- Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
- Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
- Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
- Keep away from heat and sources of ignition.
- No smoking.
- Normal measures for preventive fire protection.

Advice on safe handling:
- Do not breathe vapors/dust.
- Avoid contact with skin and eyes.
- For personal protection see section 8.
- Smoking, eating and drinking should be prohibited in the application area.
- Dispose of rinse water in accordance with local and national regulations.

Hygiene measures:
- General industrial hygiene practice.

Hygiene measures:
- When using do not eat or drink.
- When using do not smoke.
- Wash hands before breaks and at the end of workday.

Conditions for safe storage:
- Keep away from sources of ignition - No smoking.
- Do not store near combustible materials.
- Keep containers tightly closed in a cool, well-ventilated place.
- To maintain product quality, do not store in heat or direct sunlight.
- Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid: Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. Do not store together with oxidizing and self-igniting products.

Further information on storage stability: No decomposition if stored and applied as directed.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>LMPE-PPT</td>
<td>1 mg/m³ (Copper)</td>
<td>MX OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LMPE-CT</td>
<td>2 mg/m³ (Copper)</td>
<td>MX OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LMPE-PPT</td>
<td>0.2 mg/m³ (Copper)</td>
<td>MX OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LMPE-CT</td>
<td>2 mg/m³ (Copper)</td>
<td>MX OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>VLE-PPT (Fumes)</td>
<td>0.2 mg/m³ (Copper)</td>
<td>NOM-010-STPS-2014</td>
</tr>
<tr>
<td></td>
<td></td>
<td>VLE-PPT (Dust and mist)</td>
<td>1 mg/m³ (Copper)</td>
<td>NOM-010-STPS-2014</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>1 mg/m³ (Copper)</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>0.2 mg/m³ (Copper)</td>
<td>ACGIH</td>
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<tr>
<td></td>
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<td>TWA (Dust and mist)</td>
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</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Fumes)</td>
<td>0.2 mg/m³ (Copper)</td>
<td>ACGIH</td>
</tr>
<tr>
<td>Distillates (petroleum), hydrotreated middle</td>
<td>64742-46-7</td>
<td>LMPE-PPT</td>
<td>5 mg/m³</td>
<td>MX OEL</td>
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<tr>
<td></td>
<td></td>
<td>LMPE-CT</td>
<td>10 mg/m³</td>
<td>MX OEL</td>
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</table>
**SAFETY DATA SHEET**

**METALSTAR PANTONE 07-2871 GOLD US**

<table>
<thead>
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<table>
<thead>
<tr>
<th>Fatty acids, tall-oil, cobalt salts</th>
<th>61789-52-4</th>
<th>TWA</th>
<th>0.02 mg/m³ (Cobalt)</th>
<th>ACGIH</th>
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</thead>
</table>

**Personal protective equipment**

**Respiratory protection**: Use suitable breathing protection if workplace concentration requires.
Respirator with a vapor filter (EN 141)

**Hand protection**

**Material**: Solvent-resistant gloves (butyl-rubber)

**Remarks**: Take note of the information given by the producer concerning permeability and breakthrough times, and of special workplace conditions (mechanical strain, duration of contact). The exact breakthrough time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

**Eye protection**: Safety glasses
Wear face-shield and protective suit for abnormal processing problems.

**Skin and body protection**: Choose body protection according to the amount and concentration of the dangerous substance at the work place.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Color</th>
<th>Odor</th>
<th>Odor Threshold</th>
<th>pH</th>
<th>Melting point/freezing point</th>
<th>Boiling point/boiling range</th>
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<tbody>
<tr>
<td>liquid</td>
<td>gold</td>
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<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
<td>&gt; 250 °C</td>
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</table>
FLASPO 7<br>
METALSTAR PANTONE 07-2871 GOLD US

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Flash point : > 100 °C
Evaporation rate : No data available
Flammability (solid, gas) : No data available
Upper explosion limit / Upper flammability limit : No data available
Lower explosion limit / Lower flammability limit : No data available
Vapor pressure : No data available
Relative density : No data available
Density : 1.5 - 1.6 g/cm³

Solubility(ies)
Water solubility : insoluble
Partition coefficient: n-octanol/water : No data available
Autoignition temperature : No data available
Decomposition temperature : No data available
Viscosity : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.
Chemical stability : No decomposition if stored and applied as directed.
Possibility of hazardous reactions : Stable under recommended storage conditions. No decomposition if stored and applied as directed.
Conditions to avoid : Do not allow evaporation to dryness.

Hazardous decomposition products
Thermal decomposition : Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Harmful if swallowed.

Ingredients:
Copper:
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Acute oral toxicity: Assessment: The component/mixture is moderately toxic after single ingestion.

Tung oil:
Acute oral toxicity: LD50 (Rat): > 2,000 mg/kg

Skin corrosion/irritation
Not classified based on available information.

Ingredients:
Copper:
Remarks: May cause skin irritation in susceptible persons.

Serious eye damage/eye irritation
Causes serious eye irritation.

Ingredients:
Copper:
Result: Eye irritation

Respiratory or skin sensitization
Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Suspected of damaging fertility or the unborn child.

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.
Aspiration toxicity
May be fatal if swallowed and enters airways.

Further information

Ingredients:
Copper:
Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:
Copper:

M-Factor (Acute aquatic toxicity) : 10

Ecotoxicology Assessment
Acute aquatic toxicity : Very toxic to aquatic life.
Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Other adverse effects
No data available

Ingredients:
Copper:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. In accordance with local and national regulations.

Contaminated packaging:
- Empty remaining contents.
- Dispose of as unused product.
- Do not re-use empty containers.
- In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
- UN/ID No.: UN 3082
- Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Copper metal powder)
- Class: 9
- Packing group: III
- Labels: Miscellaneous Dangerous Goods
- Packing instruction (cargo aircraft): 964
- Packing instruction (passenger aircraft): 964

IMDG-Code
- UN number: UN 3082
- Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Copper metal powder)
- Class: 9
- Packing group: III
- Labels: 9
- EmS Code: F-A, S-F
- Marine pollutant: yes
- Remarks: For single packagings <=5L / 5 kg, or combination packagings containing inner packagings <= 5L / 5 kg net per inner packaging. SV375 ADR, 2.10.2.7 IMDG-Code, A197 IATA-DGR may be applied.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation
NOM-002-SCT
Not regulated as a dangerous good

Special precautions for user
Remarks: For single packagings <=5L / 5 kg, or combination packagings containing inner packagings <= 5L / 5 kg net per inner packaging, SV375 ADR, 2.10.2.7 IMDG-Code, A197 IATA-DGR may be applied.

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture
Federal Law for the control of chemical precursors, essential chemical products and machinery for producing capsules, tablets and pills.

The ingredients of this product are reported in the following inventories:
DSL: This product contains one or several components listed in the Canadian NDSL.
TSCA: On the inventory, or in compliance with the inventory
NDSL: This product contains one or several components listed in the Canadian NDSL.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations
ACGIH: USA. ACGIH Threshold Limit Values (TLV)
MX OEL: Mexico. Occupational Exposure Limits
NOM-010-STPS-2014: Mexico. Norm NOM-010-STPS-2014 on Chemicals Polluting the Work Environment - Identification, Assessment and Control - Appendix 1 Occupational Exposure Limits
ACGIH / TWA: 8-hour, time-weighted average
MX OEL / LMPE-PPT: Time weighted average
MX OEL / LMPE-CT: Short term exposure limit
NOM-010-STPS-2014 / VLE-PPT: Time weighted average limit value
AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS -
Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

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The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

MX / Z8